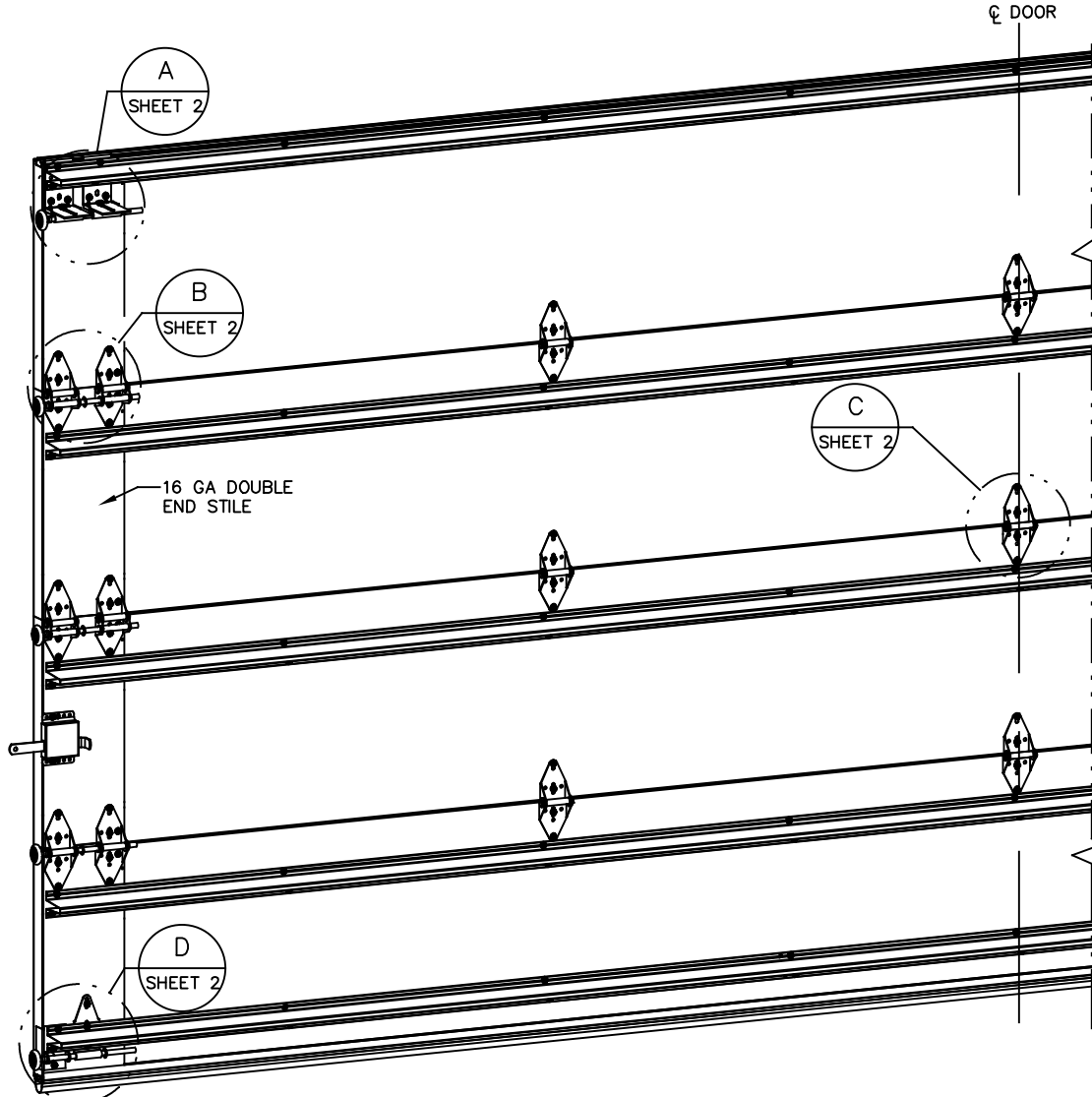
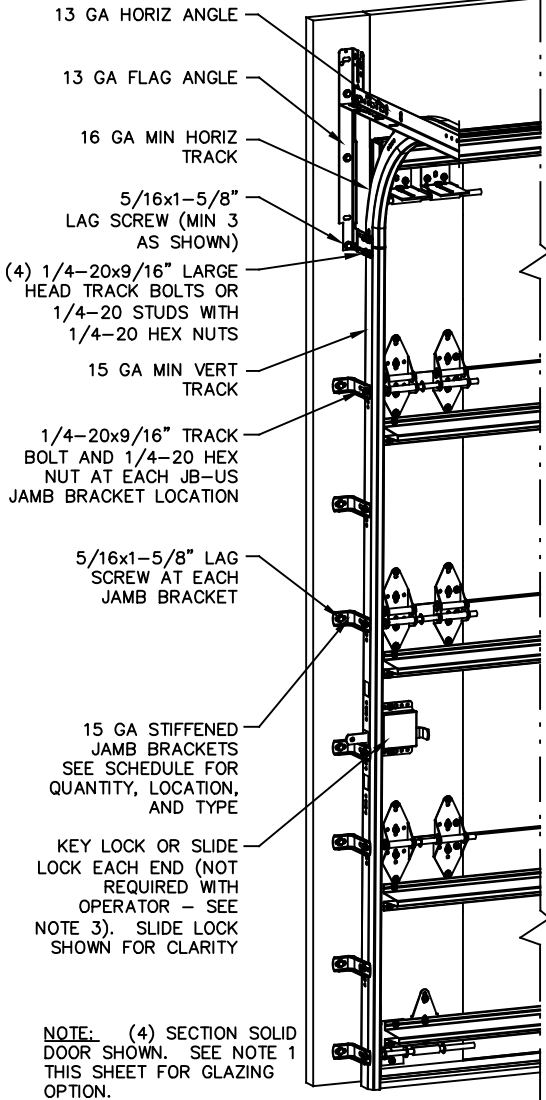


NOTES:

1. NON-IMPACT REISTANT GLAZING OPTION - .090" MINIMUM SSB GLAZING IN MOLDED FRAMES SCREWED TOGETHER WITH A MINIMUM OF (10) #8x1" SCREWS (3X ALONG THE HORIZONTAL AND 2X ALONG THE VERTICAL) INSTALLED IN TOP OR INTERMEDIATE SECTION (WITH OR WITHOUT DECORATIVE INSERTS) MEETS UNIFORM STATIC WIND PRESSURES SHOWN ON THIS DRAWING. MAXIMUM GLAZING DIMENSIONS SHALL BE 15" x 46" CUTOUT. GLAZING IS NOT IMPACT RESISTANT AND DOES NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS.
2. VINYL OR WOOD DOOR STOP NAILED A MAXIMUM OF 6" O.C. MUST OVERLAP TOP AND BOTH ENDS OF PANELS MINIMUM 7/16" TO MEET NEGATIVE PRESSURES.
3. KEY LOCK, SLIDE LOCKS, OR OPERATOR REQUIRED.
4. LOUVER OPTION - .040" MINIMUM LOUVERS IN MOLDED FRAMES SCREWED TOGETHER WITH A MINIMUM OF (10) #8x1" SCREWS (3X ALONG THE HORIZONTAL AND 2X ALONG THE VERTICAL) INSTALLED IN THE BOTTOM SECTION. MAXIMUM LOUVER DIMENSIONS SHALL BE 15" x 19" CUTOUT. LOUVERS ARE NOT IMPACT RESISTANT AND DO NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS.
5. FACER STEEL TO HAVE A MINIMUM 27 GA THICKNESS AND BACKER STEEL TO HAVE A MINIMUM 29 GA THICKNESS.
6. A 4-1/2" x 6" x 22 GA BACKER PLATE IS TO BE LOCATED AT EVERY INTERMEDIATE AND OUTER END HINGE LOCATION.
7. THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.
8. DOOR JAMB TO BE MINIMUM 2x4 STRUCTURAL GRADE LUMBER. REFER TO JAMB CONNECTION SUPPLEMENT FOR ATTACHMENT TO SUPPORTING STRUCTURE.
9. FOR LOW HEAD ROOM LIFT CONDITIONS, TOP BRACKET SHALL BE A 13 GA LHR 7/4 TOP BRACKET WITH A MINIMUM OF (3) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS IN LIEU OF THE BRACKET SHOWN ON THIS DRAWING. U-BAR ON TOP SECTION SHALL BE INSTALLED ON TOP OF LHR TOP BRACKETS.



SUPERIMPOSED DESIGN PRESSURE LOADS ON SUPPORTING STRUCTURE		
DOOR WIDTH	DOOR HEIGHT	UNIFORM LOAD EACH JAMB (PLF)
20'-2"	ALL	+157.2/-170.7
22'-2"	ALL	+172.5/-187.5

JAMB BRACKET SCHEDULE			
DOOR HEIGHT	NO. OF SECTIONS	NO. OF JAMB BRACKETS (EACH JAMB)	LOCATION OF CENTERLINE OF JAMB BRACKETS MEASURED FROM BOTTOM OF TRACK (ALL DIMENSIONS ± 2")
6'-6"	4	7	2" (JB-US), 10" (JB-US), 21-3/4" (JB-US), 29-3/4" (JB-US), 39" (JB-US), 48" (JB-US), 57-1/4" (JB-US)
7'-0"	4	7	2" (JB-US), 10" (JB-US), 21-3/4" (JB-US), 29-3/4" (JB-US), 42" (JB-US), 52-1/2" (JB-US), 63-1/4" (JB-US)
7'-6"	4 OR 5	8	2" (JB-US), 10" (JB-US), 18-3/4" (JB-US), 26-3/4" (JB-US), 36" (JB-US), 45" (JB-US), 54-1/4" (JB-US), 74-1/2" (JB-US)
8'-0"	4 OR 5	8	2" (JB-US), 10" (JB-US), 21-3/4" (JB-US), 29-3/4" (JB-US), 39" (JB-US), 48" (JB-US), 57-1/2" (JB-US), 75-1/2" (JB-US)
≥ 8'-0"			SEE NOTE BELOW

NOTE: (JB-US) FOLLOWING DIMENSION DENOTES SLOTTED JAMB BRACKET ATTACHED TO TRACK WITH 1/4-20x9/16" TRACK BOLT AND NUT AS SHOWN ABOVE.

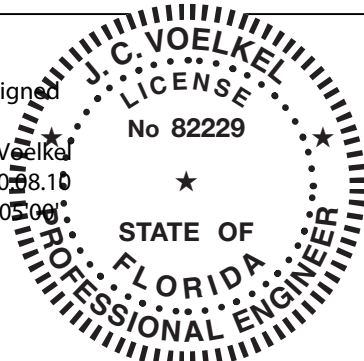
ALL DOORS GREATER THAN 8' IN HEIGHT REQUIRE USE OF CONTINUOUS WALL ANGLE. SEE SUPPLEMENT TRACK CHART FOR DETAILS.

REVISIONS				
ER	REV	DESCRIPTION	DATE	APPROVAL
	B	UPDATED GLAZING	6/03/14	GRT
	C	REV TITLE BLOCK	10/2/2017	ESC
32177	D	ADD MODEL# 7655	11/15/2019	TLC
32442	E	ADDED NYLON ROLLER OPT	8/2/2020	TLC

STATIC PRESSURE RATINGS	APPROVED SIZES
DESIGN PRESSURE(PSF): +15.4/-16.7	MAX WIDTH: 22'-2"
	MAX HEIGHT: 24'
IMPACT/CYCLIC RATED: NO	MAX SECTION HEIGHT: 24'

John Christian Voelkel

Digitally signed by John Christian Voelkel
Date: 2020.08.10 15:51:10 -0500



J. CHRISTIAN VOELKEL, PE
312 N. NEW WARRINGTON RD, UNIT 1A
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REF DWG	USED ON		TOLERANCES UNLESS OTHERWISE SPECIFIED				FINISH N/A		LEWISVILLE, TEXAS	NAME G. TAYLOR	DATE 10/25/13	DRAWING TITLE: SERIES 5745/5765/7565 7655/515/525
			HOLE DIAMETER									
			UNDER .251 +.004/- .003									
			.251 TO .500 +.006/- .003									
OVER .500 +.008/- .003				FRACTIONS				WHOLE NUMBERS:		UNIT OF MEASURE		DRAWING NUMBER D- 411331
± 1/16				.X ± .1		.XX ± .03		EACH				
				.XXX ± .010								
				ANGLES: ± .5°								
ASME Y14.100 AND Y14.5 APPLY, UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. CUSTOMARY UNITS.						MATERIAL:		NONE		APPROVED BY:		SCALE: N.T.S.
												SHEET 1 OF 2

D

C

B

A

(2) 12 GA COMMERCIAL 'L' FRAME
TOP BRACKETS ATTACHED WITH (4)
1/4-20x7/8" SELF DRILLING SCREWS
(2 THROUGH STRUT AND TOP
BRACKET)

13 GA ROLLER SLIDE ATTACHED
TO BRACKET WITH 5/16-18 BOLT
& NUT IN THE CENTER SLOT

ADD (2) 1/4-14x7/8"
SELF DRILLING CRIMPTITE SCREWS
(INSIDE OF EACH INSIDE END HINGE)

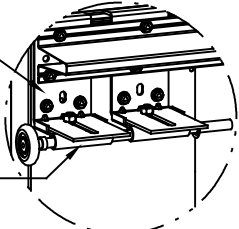
2" STEEL ROLLER WITH 9" GRADE
1144 OR EQUIVALENT STEM AND
7/16" PUSH NUT AT EACH ROLLER
LOCATION LOCATED BETWEEN THE
BRACKET OR HINGE (EXCEPT
PUCHNUT LOCATED ON THE TOP
AND BOTTOM ROLLER IS LOACED
OUTSIDE OF BOTH BRACKETS). 1/4"
MAX BETWEEN PUSH NUT AND
OUTER HINGE. OPTIONAL NYLON,
10/11-BALL BEARING ROLLER
AVAILABLE.

(2) 14 GA WIDE BODY END
HINGES EACH ATTACHED WITH
(4) 1/4-14x7/8" SELF
DRILLING CRIMPTITE SCREWS

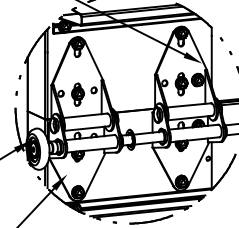
14 GA WIDE BODY
INTERMEDIATE HINGE
ATTACHED WITH (4)
1/4-14x7/8" SELF DRILLING
CRIMPTITE SCREWS

12 GA EXTENSION BRACKET
ATTACHED WITH (3) 1/4-14x7/8"
SELF DRILLING CRIMPTITE SCREWS
(2 THROUGH STRUT AND BRACKET)

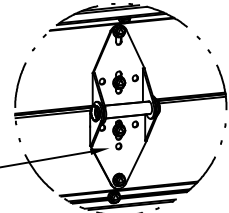
14 GA BOTTOM BRACKET
ATTACHED WITH (2)
1/4-14x7/8" SELF DRILLING
CRIMPTITE SCREWS THROUGH
STRUT AND BOTTOM BRACKET
AND (1) 1/4-14x5/8" SELF
DRILLING TAMPER RESISTANT
SCREW



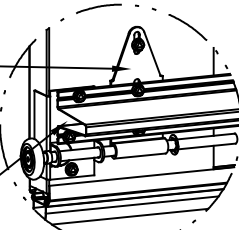
DETAIL A



DETAIL B

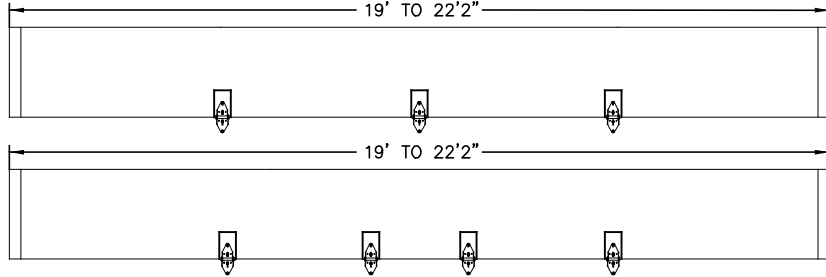


DETAIL C



DETAIL D

HINGE & BACKER PLATE LOCATIONS



(10) SECTION DOORS WITH
(11) 3" 18 GA 80 KSI U-BARS
LOCATED AS SHOWN

(9) SECTION DOORS WITH
(10) 3" 18 GA 80 KSI U-BARS
LOCATED AS SHOWN

(8) SECTION DOORS WITH
(9) 3" 18 GA 80 KSI U-BARS
LOCATED AS SHOWN

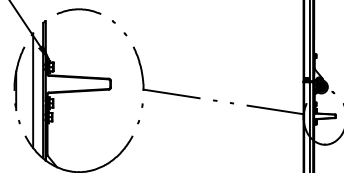
(7) SECTION DOORS WITH
(8) 3" 18 GA 80 KSI U-BARS
LOCATED AS SHOWN

(6) SECTION DOORS WITH
(7) 3" 18 GA 80 KSI U-BARS
LOCATED AS SHOWN

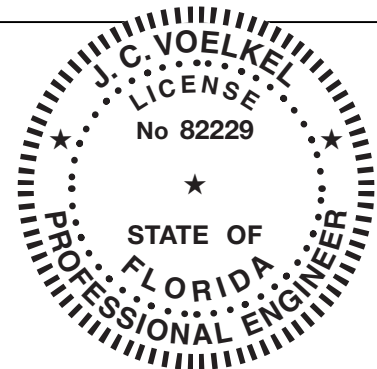
(5) SECTION DOORS WITH
(6) 3" 18 GA 80 KSI U-BARS
LOCATED AS SHOWN

(4) SECTION DOORS WITH
(5) 3" 18 GA 80 KSI U-BARS
LOCATED AS SHOWN

ALL U-BARS SHALL BE ATTACHED WITH (2)
1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS
AT EACH HINGE LOCATION AND HALF WAY
BETWEEN ALL HINGES. A MINIMUM OF (18)
FASTENERS ARE TO BE USED.



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	C	REV TITLE BLOCK	10/2/2017	ESC
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		TOLERANCES UNLESS OTHERWISE SPECIFIED			FINISH	The Genuine. The Original. 	NAME	DATE	DRAWING TITLE:	
		HOLE DIAMETER			N/A		LEWISVILLE, TEXAS	DRAWN BY: G. TAYLOR	10/25/13	SERIES 5745/5765/7565 7655/515/525
ASME Y14.100 AND Y14.5 APPLY, UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN U.S. CUSTOMARY UNITS.		UNDER .251 +.004/--.003			WHOLE NUMBERS: ± .25	MATERIAL: NONE	CHECKED BY:	APPROVED BY:	DRAWING NUMBER	
		.251 TO .500 +.006/--.003			.X ± .1		D- 411331			
REF DWG		OVER .500 +.008/--.003			.XX ± .03	EACH		SHEET 2 OF 2		
		FRACTIONS			.XXX ± .010					
USED ON		± 1/16			ANGLES: ± .5°					